

Claims:

1. Process for the production of DTPA-bis(anhydride) *characterized in* that DTPA is reacted with acetic anhydride in pyridine under elevated temperature and that the molar amount of pyridine is equal to or less than 6 times the molar amount of DTPA.
2. Process of claim 1 wherein the molar amount of pyridine is equal to or less than 3 times the molar amount of DTPA.
3. Process of claim 1 wherein the molar amount of pyridine is equal to or less than 1 time the molar amount of DTPA.
4. Process of claim 1 wherein the molar amount of pyridine is at least 0.5 times the molar amount of DTPA.
5. Process of claims 1 to 3 wherein the molar amount of pyridine is approximately the same as the molar amount of DTPA.
6. Process of claims 1 to 5 wherein the molar amount of acetic anhydride is in excess of the molar amount of DTPA.
7. Process of claim 6 wherein the molar amount of acetic anhydride is more than 7 times the molar amount of DTPA.
8. Process of claim 6 wherein the molar amount of acetic anhydride is more than 5 times the molar amount of DTPA.
9. Process of claim 6 wherein the molar amount of acetic anhydride is more than 3 times the molar amount of DTPA.
10. Process of claim 6 wherein the molar amount of acetic anhydride is more than 2 times the molar amount of DTPA.
11. Process of claim 6 wherein the molar amount of acetic anhydride is about 3 times the molar amount of DTPA.

12. Process of claims 1 to 3, 5 and 9 to 11 wherein the molar amount of acetic anhydride is about 3 times the molar amount of DTPA and the amount of pyridine is approximately the same as the molar amount of DTPA.

5 13. Process of the preceding claims wherein the reaction temperature is above 65°C.

14. Process of the preceding claims wherein the reaction temperature is above 70°C.

10 15. Process of the preceding claims wherein the reaction temperature is at 80°C or above.

16. Process of claims 1 to 3, 5 and 9 to 11 and 16 wherein the molar amount of acetic anhydride is about 3 times the molar amount of DTPA, the amount of pyridine is approximately the same as the molar amount of DTPA and wherein the reaction
15 temperature is approximately 80°C.

17. DTPA-bis(anhydride) *characterized in* being produced by the process of the preceding claims.

20

25

30

35